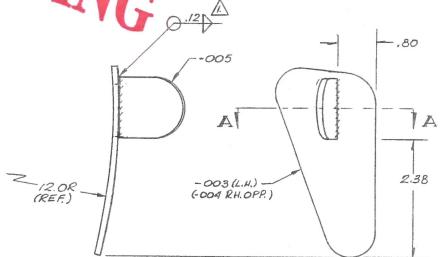
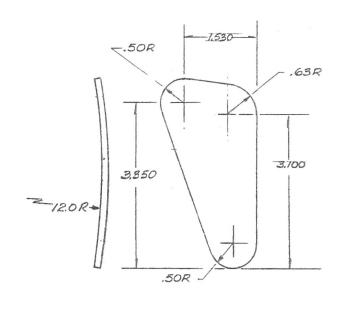


Lit Ft.	great.	#1.14%	DESCRIPTION	Erre	B# 1641.	
Δ	ALL		REVISED MATERIAL: 15.125 304 ST. ST. ( WAS. 190 \$.090 6061-T6); REVISED NOTES (REMOVE AL. HT. TREATING \$ ANDREWS); ADDED NOTE 5; REVISED LUG DIM.	2/14/87	*	
B.	ALL		REMOVE HOLES NOTES 4 \$5. REVISED DIMENSIONS ACCORDINGLY. ADD N/A 41278-000-002	1/22/87/	**-	
C			INCORPORATE D	11/30/87	BAS	
D			INCORPORATED E.O. D-1 & REMOVED RIZZB-	546-89	BAS	





## CONTROL COPY JAN 14 2008

(-003) PLATE, L.H. SHOWN (-004 R.H. OPPOSITE)

B DELETED

A DELETED

A DELETED

DELETED

WELD IN ACCORDANCE WITH ERA PROCESS SPECIFICATION NO. 4001

NOTES:

-	1			and the same of th			100				
	1/1/	/	-005		LUG	1.8x1.5x.125	304 ST. STL	. MIL-5-505	9		
	1004				PLATE, P.H.	2.2×4.0×.125	304 57.574.	MIL-5-505	9		
	- 1/ -009			4	PLATE, L.H.	2.2×4,0×.125	30451.511.	MIL-5-5059	,		
		J	-002		ASSY., R.H.						
			-001		A55Y., L.H.						
	. 002 00	/	PART NO.		NAME	STOCK SIZE	MATERIAL	MATL. SPEC.	ZON		
NO. REQ'D PER ASSY.					LIST OF MATERIAL						

			10	200	001	PART	NO.		NA	NAME STOCK			K SIZE	MATE	RIAL	MATL. SPEC.		ONE
L	1	NO. R	EQ'D PER A	SSY				LIST OF MATERIAL										
								UNLESS	DFTS MN	J.A.	Du	GELBY	1/15/87	TITLE		1	,	
								SPECIFIED	CHECK	T.H.	AR	VILLE	1/15/87	BRZ	ICKE	ET 455Y	٠,	
-	202	100	41220	7	000	2-002	-	X. ± .0	STRESS	01	,			AFT	477	ACHMEN	T.	
1	201	ICA	41228	, - (		7-082	-	XX ± .03	PROL		-		129/77	DWG. SIZE		SCALE FULL		
								XXX ± .010	HEAT TH	2/2	7	FRA	HEI	ICOP7	FRS	DWG NO. 41228-305-0	202	D
	DASH NO.	PER ASSY		N E )	KT AS	SEMBLY	MOL	ANGLES ± 1/4°	FINISH	3	-	LAKE	CHAR	LES.LA	NC.	41220-303-0	NZ	